

**Type JP20BS    Stainless Steel Screwed Pump Connector.**

Now Available With Precision Fit Flexible Lagging Jackets To Suit JP20BS.

**Specification**    Stainless steel pump connector consisting of stainless steel convoluted hose (grade 321), complete with stainless steel outer protective braid (grade 304). Fitted with fixed stainless steel B.S.P.T male end connections (grade 316).

**Application**    stainless Steel pump connectors are designed to reduce noise and vibration from pumps and reciprocating machinery. They are suitable for use on chilled water, L.T.H.W, M.T.H.W and steam.

Maximum working temperature 300°C.  
Maximum working pressure 16 Bar.

stainless steel pump connectors should not be used at both their maximum working temperature and pressure respectively.

Maximum test pressure = 1.5 x working pressure or 1.5 x flange rating, whichever the lower.



Certificate No: 1401321

Part number	N.B. (mm)	Installed Length (mm)	Movement +/- (mm)	Max Working Pressure (bar) @ 120°C	Test Pressure (bar)
<b>JP20BS-15</b>	15	220	2	16	24
<b>JP20BS-20</b>	20	220	2	16	24
<b>JP20BS-25</b>	25	250	2	16	24
<b>JP20BS-32</b>	32	300	2	16	24
<b>JP20BS-40</b>	40	300	2	16	24
<b>JP20BS-50</b>	50	350	2	16	24

*Please Note – For sizes 65mm & above, please refer to JP250BS*

Additional end connections available.

- Suffix:    BS . Fixed stainless steel barrel nipple B.S.P.T  
               B . Fixed carbon steel barrel nipple B.S.P.T  
               HS . Fixed stainless steel hexagon nipple B.S.P.T  
               H . Fixed carbon steel hexagon nipple B.S.P.T

All hose lengths have a tolerance of up to 5%.

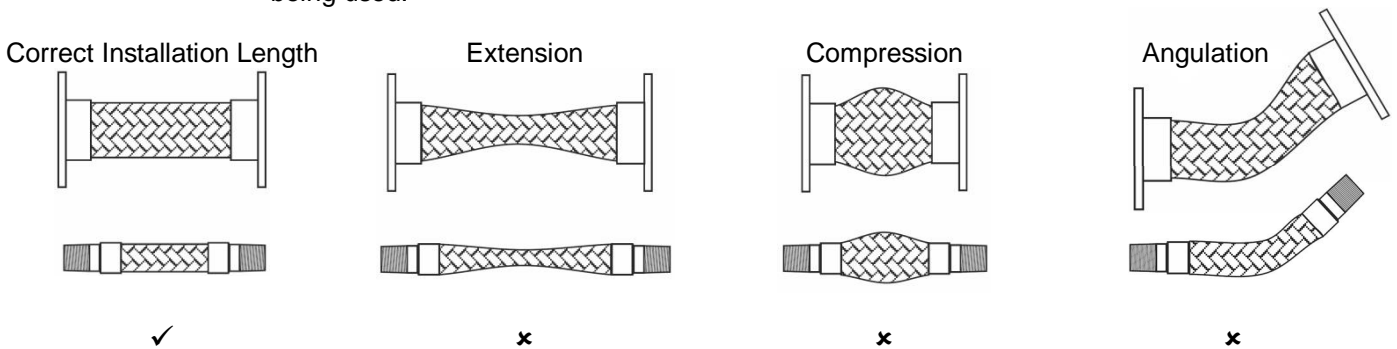
## Installation, Operation and Maintenance Instructions For Stainless Steel Pump Connectors Screwed and Flanged

**Storage** Stainless steel pump connectors should be stored in a cool, dark, clean area and be protected from damage caused by other items of plant and equipment.

**Inspection** Stainless steel pump connectors should be inspected for external damage to the stainless steel overbraiding and hose convolutions.

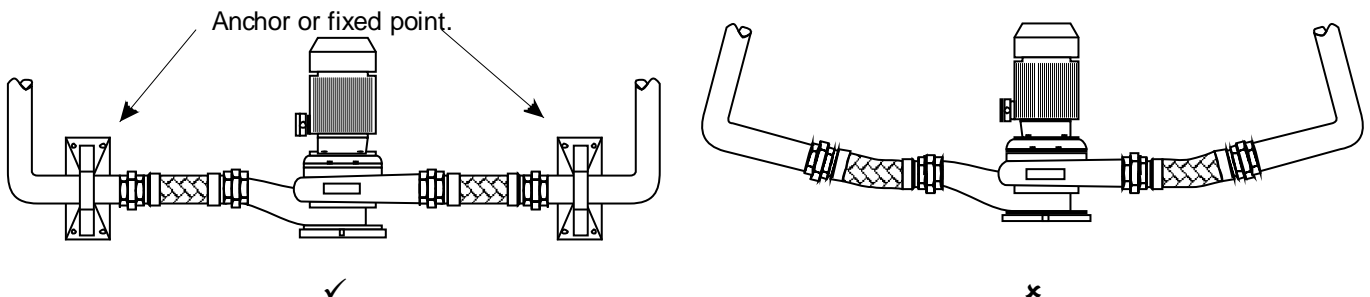
**Selection** Check that the correct rubber bellows have been selected for the operating conditions that exist. Temperature, pressure and movement should all be confirmed, as the wrong selection may result in failure of the system. If the pump connector is being used on potable or domestic hot water services, ensure the unit is WRAS Approved and has been supplied with stainless steel end connections.

**Installation** Stainless steel pump connectors should be installed at their correct installation length. They should not be compressed or extended. Pipework should be true and straight and adjustments made if dimensions exceed movement capabilities of the pump connectors being used.



**Test Pressure** If a hydraulic pressure test is to be carried out on a system containing pump connectors, ensure that the anchors are correctly fitting before the test is carried out. Also ensure that the test pressure (usually 1.5 x working) does not exceed the maximum test pressure of the pump connector.

**Anchoring** Stainless steel pump connectors must be anchored to ensure their correct performance.



Stainless steel pump connectors will exert a pressure thrust in service and must be anchored to protect adjacent pipework and equipment. Rubber bellows will extend under pressure and must be anchored to prevent this happening.

**Maintenance** When properly installed and used at their correct operating temperature and pressure, stainless steel pump connectors will give many years of trouble free service. However they should be inspected periodically for signs of deterioration. End connections and flange bolts should be checked and re-tightened if required. If insulation is to be used this should be removable to allow an inspection to be carried out.